DISIBEINT

IMN TCA12 INOX

Female M12 connector,
supplied on request

**MAGNETIC
LEVEL
SWITCH**

General	Operating principle	The IMN level magnetic sensors are based on the action of a reed switch located inside the tube, which is activated by a magnet housed inside the float and moves due to the thrust of the liquid.
	Application	· For the detection of one or more points in liquid level. · Used in maneuvers for filling, emptying, overflow alarm, etc.
	Manufacturing	Are customized to suit the installation conditions.

Housing	Electrical connection	Miniature M12 connector. The female connector is not provided
	Material	Nickel plated brass
	Protection	-25..+85 ºC
	Temperature (T_a)	IP 67

Body	Guide tube	SS AISI316 (1.4401). Ø12 mm
	Length	90..1000 mm
	Temperature	-40..+125 ºC
	Mounting position	Bent in 90º elbow

Process connection	Thread	**1"1/2 G**	**2" G**
	Material	SS AISI316 (1.4401)	
	e/c (mm)	50	64
	LR (mm)	20	
	LCP (mm)	10	12
	Be tempted to float is narrower than the width of thread		

Floats	Model	**FCI602M13**	**FEI601M13**
	Material	SS AISI316L (1.4404)	
	Dimension (mm)	Ø 44x63	Ø 52x52
	Pressure (kg/cm^2)	15	30
	Density (g/cm^3)	e > 0,75	e > 0,76
	FS / FH (mm)	15,8 / 47,2	12,5 / 39,5

Contacts	Nr. of contacts	1..3
	Class	NO: 120 WVA / 250 VAC-3A NC-NO/NC: 60 WVA / 230 VAC-1A
	Distance between them	> 40 mm

Protection	Standard	Normal execution without inner filling. Applicable to most applications.
	Protected	Anti-condensation effect. In installations where there are large temperature differentials.
	Insulated	Filled with epoxy resin. Establishing a higher degree of tightness.

How to determine the sensor settings

Determine the total length according to the characteristics of the shell and the liquid level to be controlled.

According to the maneuver you wish to perform, determine the amount, location and type of contacts.
Use the table below to define these characteristics.

Contacts: To set the type of contact (NO, NC, NONC) should be without the presence of the float. For example, if you want the lower end of the sensor contact opens when the tank runs out of fluid, seek an NC contact for the position.

Direction of action (⊤ ⊥): Set the direction of action of the float (the filling or emptying) allows more precise adjustment of the position of the contacts to the point of desired performance.

Electrical connection: If not otherwise specified explicitly, provide a common connection to all the contacts and an active connection for each of them, according to the diagram below.

Additional floats: The sensor comes equipped by default with a single float, the lower stop and if required, the upper stop. Can request as many additional floats as many contacts as necessary.

Conditions of work: Check that the conditions of pressure, temperature and density of your system match those offered by the model chosen. If you have questions regarding the behavior of materials in contact with the liquid you want to control, see chemical resistance chart on our website.

Apart from the possibilities listed here, there are others such as other floats, various electrical connections, etc. For any of these combinations refer to our document, "Connections and schema IMN" section in our website.

Male connector M8

Male connector M12

1	BROWN
2	WHITE
3	BLUE
4	BLACK

Basic electrical connection

	mm	NO ╱‾	NC ╲	NONC ‾╲	⊤	⊥	Stop
L1							
L2							
L3							
LT							

Use this document to define the data of sensor and attach it at the time of ordering. Specify in mm. total length of the sensor.

Specify in mm. the position of each of the contacts used in your application.
Place an "X" the type and direction of action of each contact.

In the case of using additional floats, mark an "X" between what contacts should be placed caps separators.
In the composition table references check boxes next to the selected features.

REFERENCE	VERSION		PROCESS		FLOAT		TOTAL LENGTH		Nr. CONTACTS		Nr. FLOATS	
IMN TCA12 INOX	☐ **V1**	Standard	☐ **P08**	1"1/2 G	☐ **F14**	FCI602M13	**L**	90..1000 mm	☐ **C1**	1 contact	☐ **N1**	1 float
	☐ **V2**	Protected	☐ **P10**	2" G	☐ **F25**	FEI601M13			☐ **C2**	2 contacts	☐ **N2**	2 floats
	☐ **V3**	Insulated							☐ **C3**	3 contacts		

To compose a reference, select an option from each of the columns. Example: **IMN TCA12 INOX V1 P08 F14 L500 C1 N1**

Installations advise	Installation in areas with turbulence

If the tank is metal walls, the probe will separate from them at least 100 mm.

The maximum slope should be ±15°

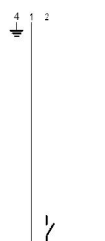Place the sensor as far as possible from areas of turbulence.

Still pipe. Protects the race of the float of the turbulence.
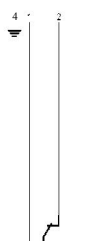
Separating wall or discouragement.

PSIA, DSIA relay: Differential control of max. and min. by timing.
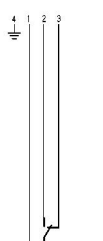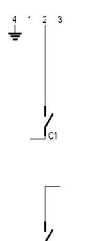
ELECTRICAL CONNECTION EXEMPLES

1 CONTACT

CNX43   **CNX44**   **CNX45**
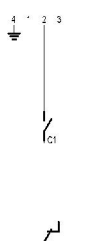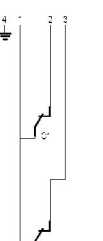
2 CONTACTS
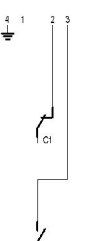
CNX46   **CNX47**   **CNX48**   **CNX49**   **CNX50**   **CNX51**
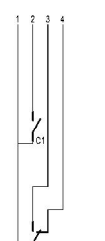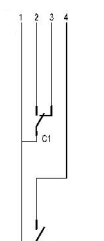
3 CONTACTS
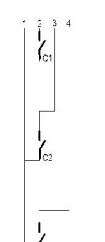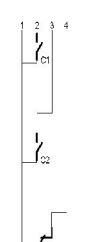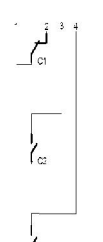
CNX53   **CNX54**   **CNX55**   **CNX56**   **CNX57**   **CNX58**   **CNX59**   **CNX60**
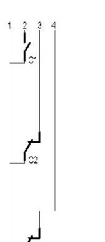
APPLICATION EXEMPLES
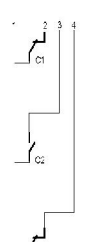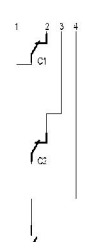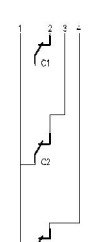
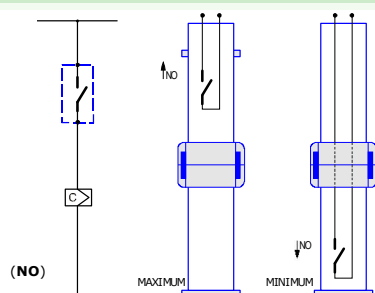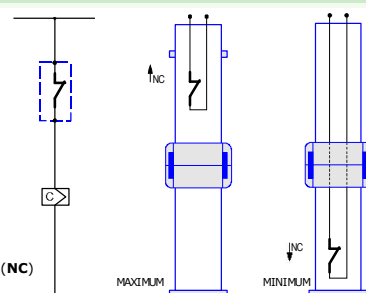## CONTROL OF ONE MAXIMUM OR MINIMUM LEVEL
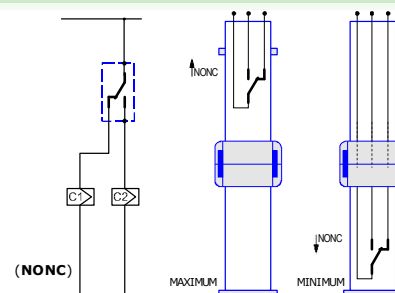
1 CONTACT

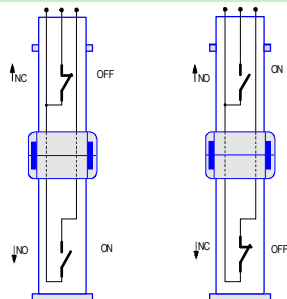(NO)   MAXIMUM   MINIMUM

(NC)   MAXIMUM   MINIMUM

(NONC)   MAXIMUM   MINIMUM

START-STOP WITH INTERLOCK

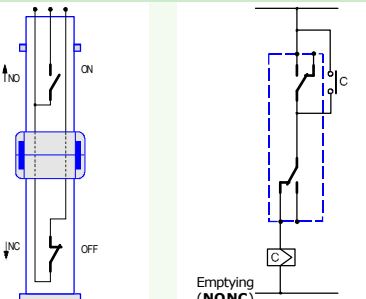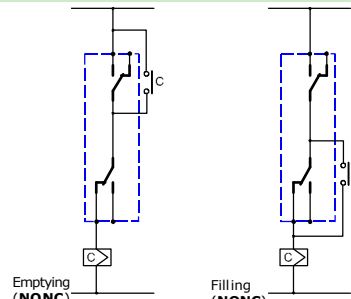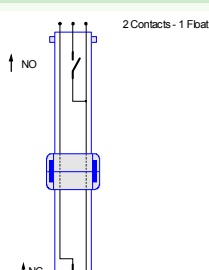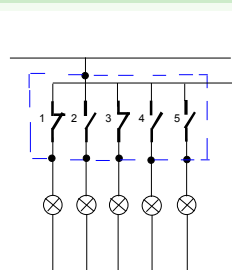### 2 CONTACTS

START   STOP   (NO+NC)
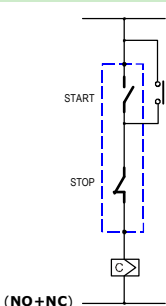
OFF   ON   ON   OFF

Emptying (NONC)   Filling (NONC)

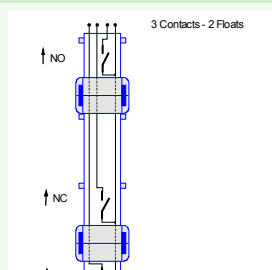## INDICATION or CONNECTION to PLC with MONOSTABLE contacts

3 CONTACTS

2 Contacts - 1 Float

3 Contacts - 2 Floats

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More information regarding, in "*Utilities / Tables*" on our website (www.disibeint.com)

DISIBEINT ELECTRONIC SL

Segle XX, 91
E08032-Barcelona

T: +34 934 330 370
F: +34 934 354 532

www.disibeint.com
disibeint@disibeint.com